



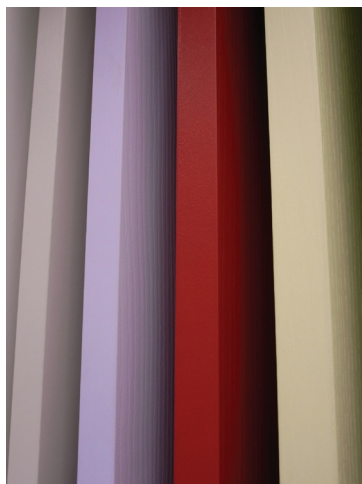
SPECIALTY POLYMERS, INC.

Leaders in Innovative Polymer Technology

Products Summary Guide Industrial Wood Products

Product	Type	Weight solids, %	pH	Density (lbs/gal)	Tg (°C)	MFFT (°C)	Particle size, microns	Acid number	Application
STAIN									
RayCryl 347	A	46	6.5	8.6	9	<0	0.08	21	Zero VOC capable, low grain rise, transparent stain vehicle
RayCryl 775	A	43	7.5	8.8	41	27	0.08	49	Transparent spray-no-wipe stain vehicle, rapid dry
MODIFIERS									
RayCryl 30S	A	40	9	9	130	90	0.09	20	Increases block and print resistance
RayTech 365	S/A	17	10	8.5	48	<0	--	114	Improves water resistance
RayKote 1515	S/A	50	7.6	8.7	26	14	0.17	30	Adhesion promoter

S/A = Styrene Acrylic; A = Acrylic



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PRIMER									
RayKote 1610	S/A	50	8.5	8.6	20	7	0.13	24	Low VOC, very good water resistant primer
RayKote 1431	S/A	43	8.7	8.6	33	25	0.08	29	Cost-effective factory applied interior/exterior primer
RayCryl 708E	A	50	9.5	8.9	21	12	0.16	16	All purpose primer, very good water resistance
RayCryl 718I	A	49	9.0	8.8	25	16	0.14	20	Self-crosslinking acrylic, UV and water resistant
RayCryl 767	A	50	2.5	9.0	38	25	0.14	6	Thermoset hydroxyl functionality, crosslink with aminoplasts
RayKote 970	S/A	47	8.5	8.7	26	24	0.10	26	Outstanding vehicle for wood putty applications
RayVace 331	V/A	60	4.5	9.1	21	10	0.30	0	High pigment load, shear stable primer vehicle
SEALER									
RayTech 49	S/A	40	9.5	8.5	17	7	0.11	12	Surfactant-free, highly water resistant edge sealer
RayTech 51	S/A	40	9.5	8.4	29	2	0.11	24	Excellent early water resistant edge sealer
RayTech 1175	S/A	45	8.5	8.5	29	19	0.09	26	Economical, good water resistant edge sealer
RayCryl 775	A	43	7.5	8.8	41	27	0.08	49	Compatible with PUD, low grain rise, excellent clarity
RayCryl 4102	A	44	7.0	8.7	44	51	0.10	20	Self-crosslinking acrylic, rapid dry, excellent sandability
RayCryl 4100	A	34	7.0	8.6	56	<0	0.12	20	Ready-to-use self-crosslinking acrylic; outstanding clarity
RayCryl 1240	A	46	5.0	8.8	35	30	0.17	0	All purpose sanding sealer, minimal grain rise
TOPCOAT									
RayCryl 718I	A	49	9.0	8.8	25	16	0.14	20	Self-crosslinking acrylic, UV and water resistant
RayCryl 767	A	50	2.5	9.0	38	25	0.14	6	Thermoset hydroxyl functionality, crosslink with aminoplasts
RayCryl 4102	A	44	7.0	8.7	44	51	0.10	20	Self-crosslinking, excellent clarity, KCMA approved
RayCryl 4100	A	34	7.0	8.6	56	<0	0.12	20	Ready-to-use self-crosslinking acrylic; self-sealing
RayCryl 4155L	A	48	9.0	8.7	43	42	0.08	10	KCMA approval, excellent chemical and mar resistance
RayCryl 604A	A	45	8.5	9.0	79	72	0.10	49	Compatible with PUD, excellent mar resistance, tough
RayCryl 775	A	43	7.5	8.8	41	27	0.08	49	Compatible with PUD, low grain rise, excellent clarity

S/A = Styrene Acrylic; A = Acrylic; V/A = Vinyl Acrylic