



**SPECIALTY POLYMERS, INC.**

Leaders in Innovative Polymer Technology

## Products Summary Guide Industrial Products

Product	Type	Weight solids, %	pH	Density (lbs/gal)	Tg (°C)	MFFT (°C)	Particle size, microns	Interior/ Exterior	Application
<b>INDUSTRIAL METAL</b>									
RayKote 2001	S/A	48	8.8	8.7	45	39	0.13	Int/Ext	High gloss DTM with excellent adhesion and corrosion resistance
RayRez 66	S/A	46	9.0	8.8	41	30	0.07	Int	Excellent WR alkyd modifier, fast dry, low VOC
<b>INDUSTRIAL WOOD</b>									
RayVace 331	V/A	60	4.5	9.1	21	10	0.30	Int	High load, shear stable primer vehicle
RayKote 1610	S/A	50	8.5	8.6	20	7	0.13	Int/Ext	Low VOC, high water resistant primer
RayCryl 4102	A	44	7.0	8.7	44	51	0.10	Int/Ext	Self-crosslinking acrylic with excellent stain and chemical resistance
RayCryl 4100	A	34	7.0	8.6	56	<0	0.12	Int	Ready-to-use, self-crosslinking acrylic with excellent mar resistance; self-sealing
RayCryl 767	A	50	2.5	9.0	38	25	0.14	Int/Ext	Thermoset hydroxyl functional acrylic
RayTech 49	S/A	40	9.5	8.5	17	7	0.11	Int/Ext	Surfactant free, waterproofing, low VOC edge sealer
<b>CONCRETE</b>									
RayCryl 351C	A	42	9.5	8.6	25	<0	0.13	Int/Ext	Ready-to-use stain and clear concrete acrylic vehicle
RayCryl 1001	A	46	7.0	8.6	38	36	0.10	Int/Ext	High performance, self-crosslinking acrylic with excellent early water and blush resistance
RayCryl 1020	A	44	7.5	8.6	35	31	0.10	Int/Ext	Excellent efflorescence resistant acrylic vehicle
RayRez 200	S/A	51	9.0	8.7	85	-	0.12	Int/Ext	Highly durable acrylic with outstanding hot tire pick-up resistance; can be blended with RayRez 66
<b>ADMIX CEMENT</b>									
RayKote 444S	S/A	50	9.5	8.6	6	3	0.22	Int/Ext	Improves crack resistance of concrete
RayCryl 410	A	46	9.5	8.8	11	9	0.25	Int/Ext	Acrylic cement modifier with outstanding workability and compressive strength; low odor
RayCryl 412	A	46	9.5	8.8	11	9	0.25	Int/Ext	Ammonia neutralized version of RayCryl 410
<b>ELASTOMERIC</b>									
RayFlex 303	A	59	9.0	8.6	-17	<0	0.27	Ext	High performance roof coating
RayFlex 2024	A	60	8.0	8.9	-17	<0	0.50	Ext	Dirt pick-up resistant wall mastic elastomeric
RayFlex 765	S/A	50	7.5	8.6	-26	<0	0.15	Ext	Universal elastomer for wall and roof mastic

S/A = Styrene Acrylic; A = Acrylic; V/A = Vinyl Acrylic