



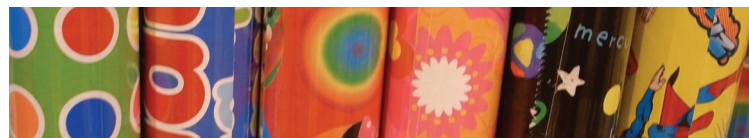
**SPECIALTY POLYMERS, INC.**

Leaders in Innovative Polymer Technology

## Products Summary Guide Graphic Arts Products

Product	Type	Weight solids, %	pH	Density (lbs/gal)	Tg (°C)	MFFT (°C)	Visc. cps	Particle size, microns	Remarks
<b>PAPER AND CORRUGATED</b>									
RayRez 145	S/A	47	9.0	8.71	-26/96	<0	1750	0.07	High gloss, very good ink transfer, excellent rub resistance
RayRez 182A	S/A	51	8.8	8.74	85	90	900	0.12	High gloss and clarity, fast dry and good stability
RayRez 182D	S/A	51	9.2	8.70	87	80	600	0.13	pH stable, excellent resolubility, fast dry and good gloss
RayRez 254	S/A	48	9.2	8.66	105	90	700	0.18	High opacity, fast dry and cost effective
RayRez 256	S/A	48	9.2	8.72	108	90	1000	0.25	pH stable, high opacity, fast dry and cost effective
<b>PLASTIC FILM AND FOIL</b>									
RayRez 117	S/A	48	8.7	8.78	13	0	1200	0.07	High gloss, excellent water resistance and good adhesion
RayRez 165	S/A	48	9.0	8.71	-26/96	<0	1000	0.10	High gloss, excellent water resistance and outstanding adhesion
RayRez 168A	S/A	46	9.0	8.72	-28	0	1000	0.10	High gloss, excellent resolubility, specially designed for chamber doctor blade system
RayRez 169	S/A	46	9.2	8.71	-25	0	1300	0.08	High gloss, excellent resolubility, specially designed for chamber doctor blade system

S/A = Styrene Acrylic



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